

MANUFACTURER'S STONE INSTALLATION INSTRUCTIONS

METHODS TO COMPLY WITH ASTM C1780

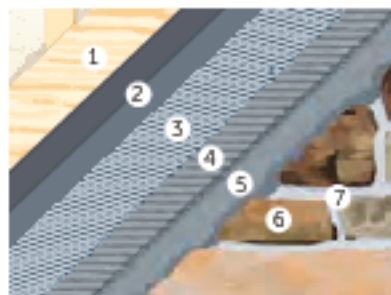
Cultured Stone® and **Cultured Brick®** Installation Instructions are available separately from your dealer and can also be found at www.culturedstone.com

Building code requirements vary from area to area. Check with local authorities for building code requirements in your area. Carefully read all Installation Instructions before proceeding with your Cultured Stone products application. Observe safety precautions. Cultured Stone products are covered by a 50-Year Limited Warranty when installed in accordance with the manufacturer's Installation Instructions. See the complete warranty on our website at www.culturedstone.com

STEP ONE: DETERMINE BACK-UP WALL & SURFACE PREPARATION REQUIREMENTS

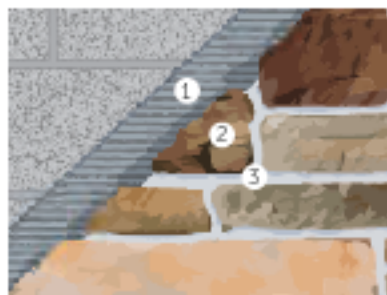
Typical back-up systems include:

WOOD FRAME



In sequence: (1) sheathing, (2) two layers of water resistant barrier (WRB), (3) galvanized metal lath, (4) scratch coat, (5) mortar setting bed, (6) Cultured Stone manufactured stone veneer, (7) mortar joint.

UNIT MASONRY/ CONCRETE



In sequence: (1) mortar applied directly to untreated, unpainted masonry, concrete or stucco, (2) Cultured Stone manufactured stone veneer, (3) mortar joint.

Note: Painted, sealed, dirty & smooth surfaces/ walls will require additional preparation to address these conditions.

METAL FRAME



In sequence: (1) sheathing, (2) two layers of water resistant barrier (WRB), (3) galvanized metal lath, (4) scratch coat, (5) mortar setting bed (6) Cultured Stone manufactured stone veneer, (7) mortar joint.

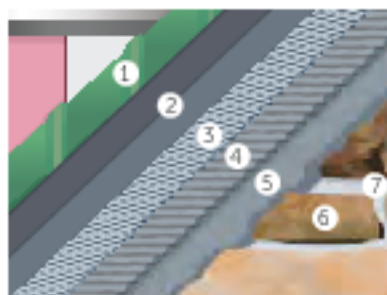
RIGID FOAM INSULATION



In sequence: (1) rigid foam insulation, (2) two layers of water resistant barrier (WRB), (3) galvanized metal lath (Ribbed Lath shown), (4) scratch coat, (5) mortar setting bed, (6) Cultured Stone manufactured stone veneer, (7) mortar joint.

See the special **Technical Evaluation Report** regarding installation over continuous insulation for more information.

METAL BUILDINGS



In sequence: (1) sheathing, (2) two layers of water resistant barrier (WRB), (3) galvanized metal lath, (4) scratch coat, (5) mortar setting bed, (6) Cultured Stone manufactured stone veneer, (7) mortar joint.

CEMENT BOARD



In sequence: (1) sheathing, (2) two layers of water resistant barrier (WRB), (3) cement board, (4) mortar setting bed, (5) Cultured Stone manufactured stone veneer, (6) mortar joint.