



PURPLE  
PRIMER™

## PRODUCT SPECIFICATIONS





**PRODUCT TYPE:** PVC & CPVC Primer

**DESCRIPTION:** Purple Primer™ is a purple, thin-bodied, very aggressive, very fast acting industrial grade PVC/CPVC primer. It is a distinct purple in color to assure the entire mating surfaces have been primed. It is designed to be used on all schedules and classes of PVC and CPVC.

**APPLICATIONS:** Apply Purple Primer™ prior to applying solvent cement to both mating surfaces. Proper Purple Primer™ application is critical, it should be “scrubbed” into both the pipe and fitting surfaces – both cleaning and softening both surfaces. Christy’s™ Purple Primer™ can be used for all types of PVC plastic pipe applications, Type I and Type II as well as CPVC applications. It is approved for pressure and non-pressure, potable and non-potable, water, turf, ag, conduit, foam core, sewer, and DWV PVC applications. Installation instructions are located on each can as well as in our installation brochure. We recommend that you also follow the pipe and fitting manufacturers directions in conjunction with our instructions to insure a viable joint.

### SPECIFICATIONS & INDUSTRY LISTINGS:

Purple Primer™ is a mixture of 100% active solvents and colorant dye, there are no resins or fillers in the product. Purple Primer™ is listed by the International Association of Plumbing & Mechanical Officials (IAPMO) and carries the  shield. It is additionally listed by NSF International for use on potable water, sewer, drain, waste and vent systems and carries the  symbol and exceeds ASTM F-656.

COLOR:	Purple
VISCOSITY (Brookfield):	Water Thin
SPECIFIC GRAVITY:	0.87 ± 0.040
MAX VOC EMISSIONS:	650 G/L, per SCAQMD Rule 1168, Method 316A, Purple

Primer™ is approved for use in the SCAQMD and related district areas for solvent weld applications requiring primer.

**SPECIAL CONSIDERATIONS:** For safety and health precautions please consult our Material Safety Data Sheet on this product. Always use in a well-ventilated environment. *Never test with compressed gas or air.* For solvent cementing in very cold conditions, please consult our cold weather guidelines. Always wear safety gloves and avoid spills.

### PACKAGING & HANDLING:

Purple Primer™ is available in 1/4 Pint through Gallon containers. The “shelf life” of Purple Primer™ is 3 years in an unopened can from the date stamped on the can. Always seal the can tightly between uses, to prevent the solvent from “flashing off” or evaporating.