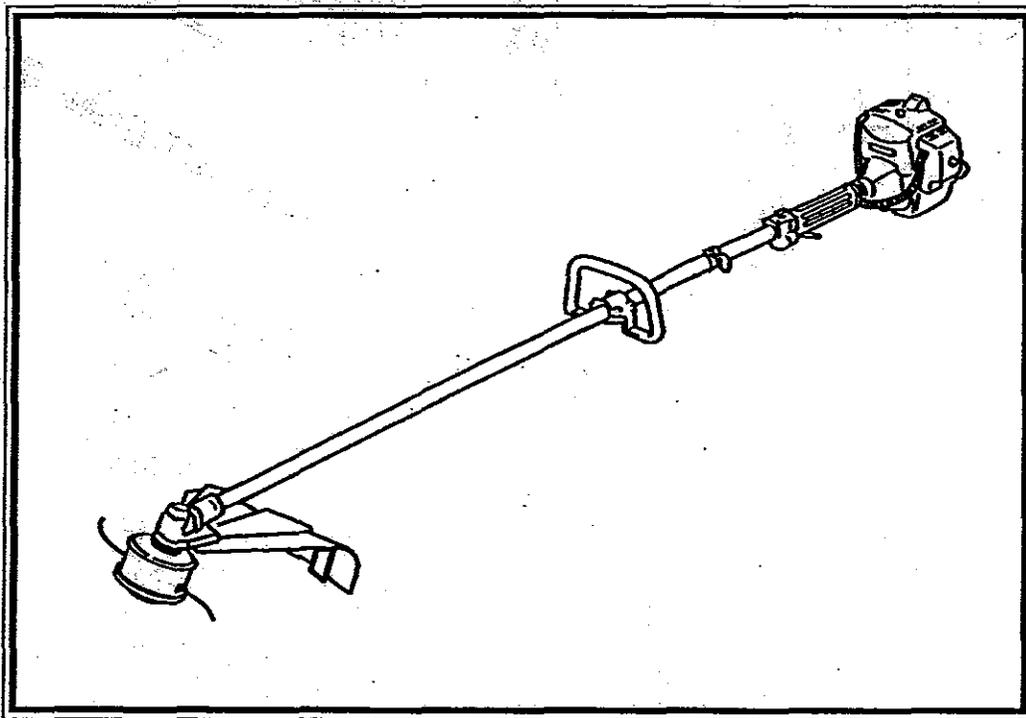




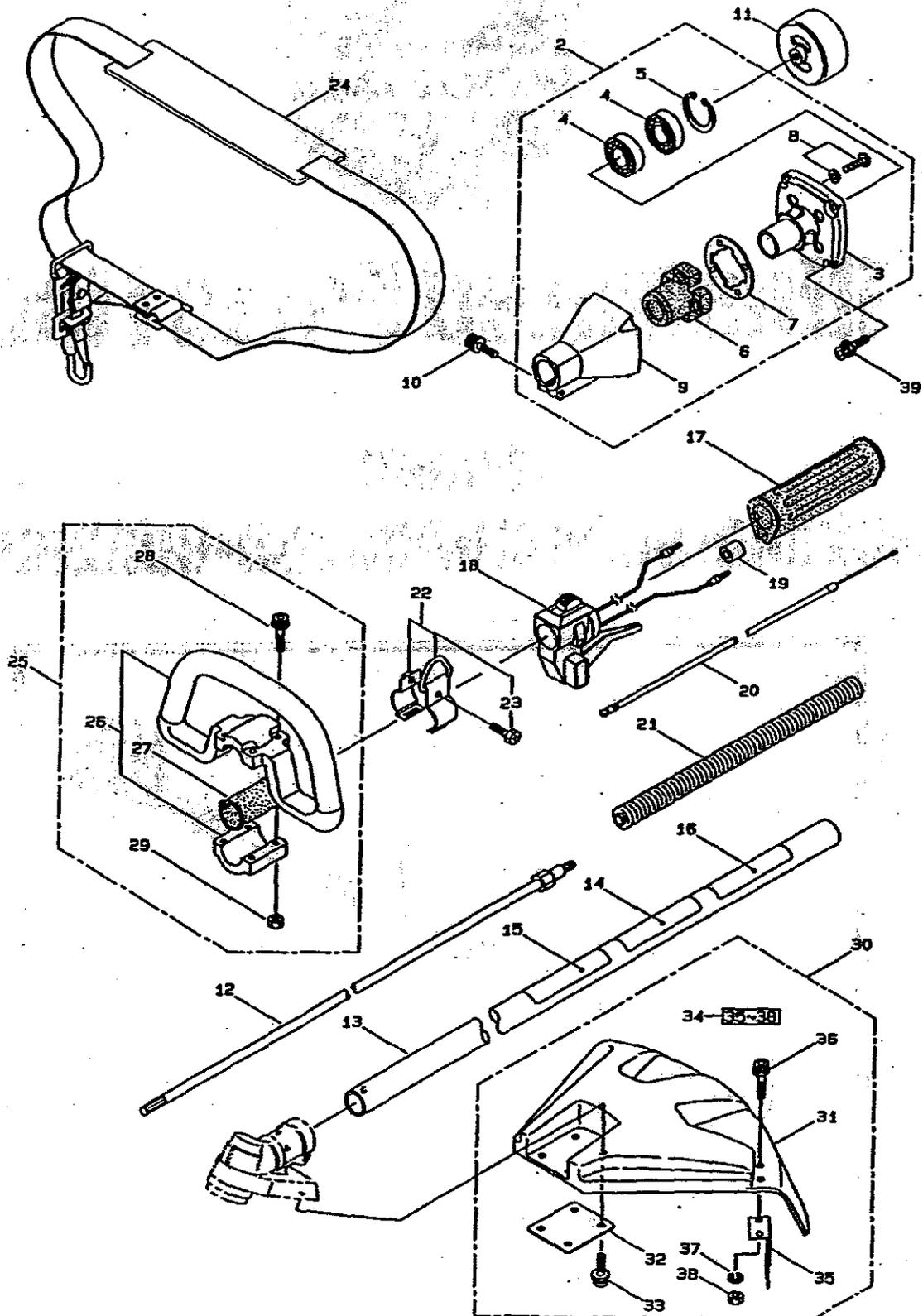
# Illustrated Parts List

**Models**

**BC2300•BC2600•BC3200•BC3200H**



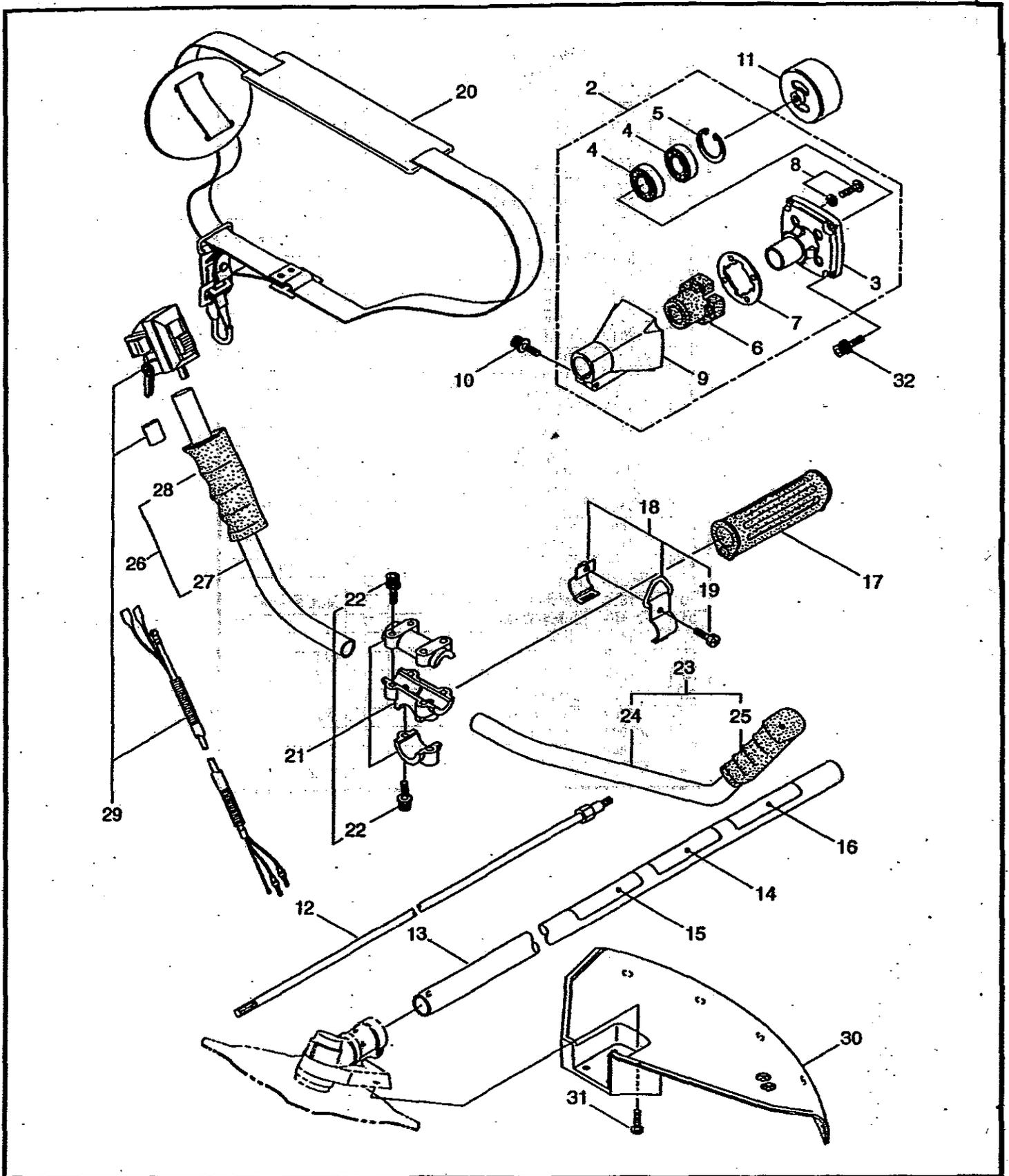
# BC2300/BC2600/BC3200 MAIN BODY



# BC2300/BC2600/BC3200 MAIN BODY

Ref No.	Part No.	Description	Q'ty	Notes
2	219469	Clutch Case Assy	1	INCL 3-9
3	218879	Bearing Case	1	
4	102680	Bearing	2	
5	054676	Snap Ring	1	
6	214162	Buffer	1	
7	214163	Washer	1	
8	092033	Screw & Washer	4	5X15
9	218880	Driveshaft Tube Adapter	1	
10	261246	Cap Screw	1	5X25
11	219083	Clutch Drum	1	
12	219268	Driveshaft Assy	1	
13	218711	Outer Transmission Pipe	1	
14	215534	Label	1	
15	215535	Label	1	
16	222017	Label	1	
17	215532	Shaft Grip	1	
18	221783	Throttle Trigger	1	
19	214083	Outer Guide	1	
20	213444	Throttle Cable	1	
21	213548	Plastic Tube	1	
22	054691	Hanging Bracket Assy	1	INCL 23
23	089738	Bolt	11	5X15
24	220533	Shoulder Strap Assy	1	
25	215601	Loop Handle Assy	1	INCL 26-29
26	214982	Handle Assy	1	
27	213171	Packing	1	
28	215608	Cap Screw	4	5X30X16
29	089846	Nut	4	
30	221833	Safety Cover Assy	1	INCL 31-38
31	221403	Safety Cover	1	
32	221469	Plate	1	
33	221785	Cap Screw	4	5X12
34	221836	String Cutter Assy	1	INCL 35-38
35	221438	String Cutter	1	
36	215351	Cap Screw	2	5X25
37	089901	Washer	2	
38	089846	Nut	2	
39	261250	Bolt	4	5X20

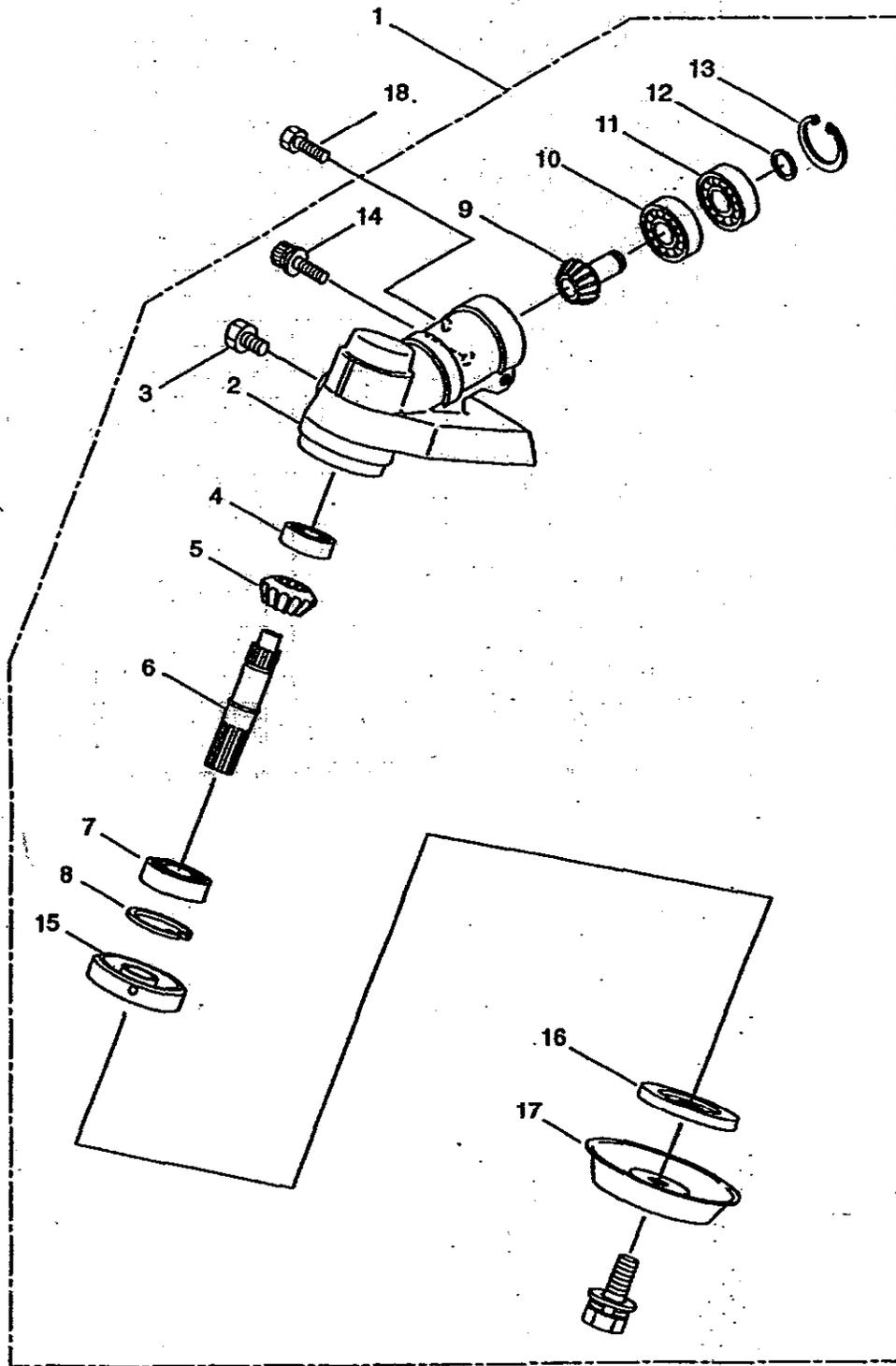
# BC3200H MAIN BODY



# BC3200H MAIN BODY

Ref No.	Part No.	Description	Q'ty	Notes
2	219469	Clutch Case Assy	1	INCL 3-9
3	218879	Bearing Case	1	
4	102680	Bearing	2	
5	054676	Snap Ring	1	
6	214162	Buffer	1	
7	214163	Washer	1	
8	092033	Screw	4	5X15
9	218880	Driveshaft Tube Adapter	1	
10	261246	Cap Screw	1	5X25
11	219083	Clutch Drum	1	
12	219268	Driveshaft Assy	1	
13	218711	Outer Transmission Pipe	1	
14	215534	Label	1	
15	215535	Label	1	
16	221761	Label	1	
17	215532	Shaft Grip	1	
18	054691	Hanging Bracket Assy	1	INCL 19
19	089738	Bolt	1	5X15
20	220952	Hanging Strap Ass'y	1	
21	216935	Handle Bracket Assy	1	INCL 22
22	261246	Cap Screw	6	5X25
23	219641	Handle Assy-Left	1	INCL 24-25
24	054716	Handle	1	
25	218467	Handle Grip	1	
26	219643	Handle Assy-Right	1	INCL 27-28
27	054716	Handle	1	
28	218468	Handle Grip	1	
29	221784	Throttle Trigger	1	
30	219129	Safety Cover	1	
31	221785	Cap Screw	4	5x12
32	261250	Bolt	4	5x20

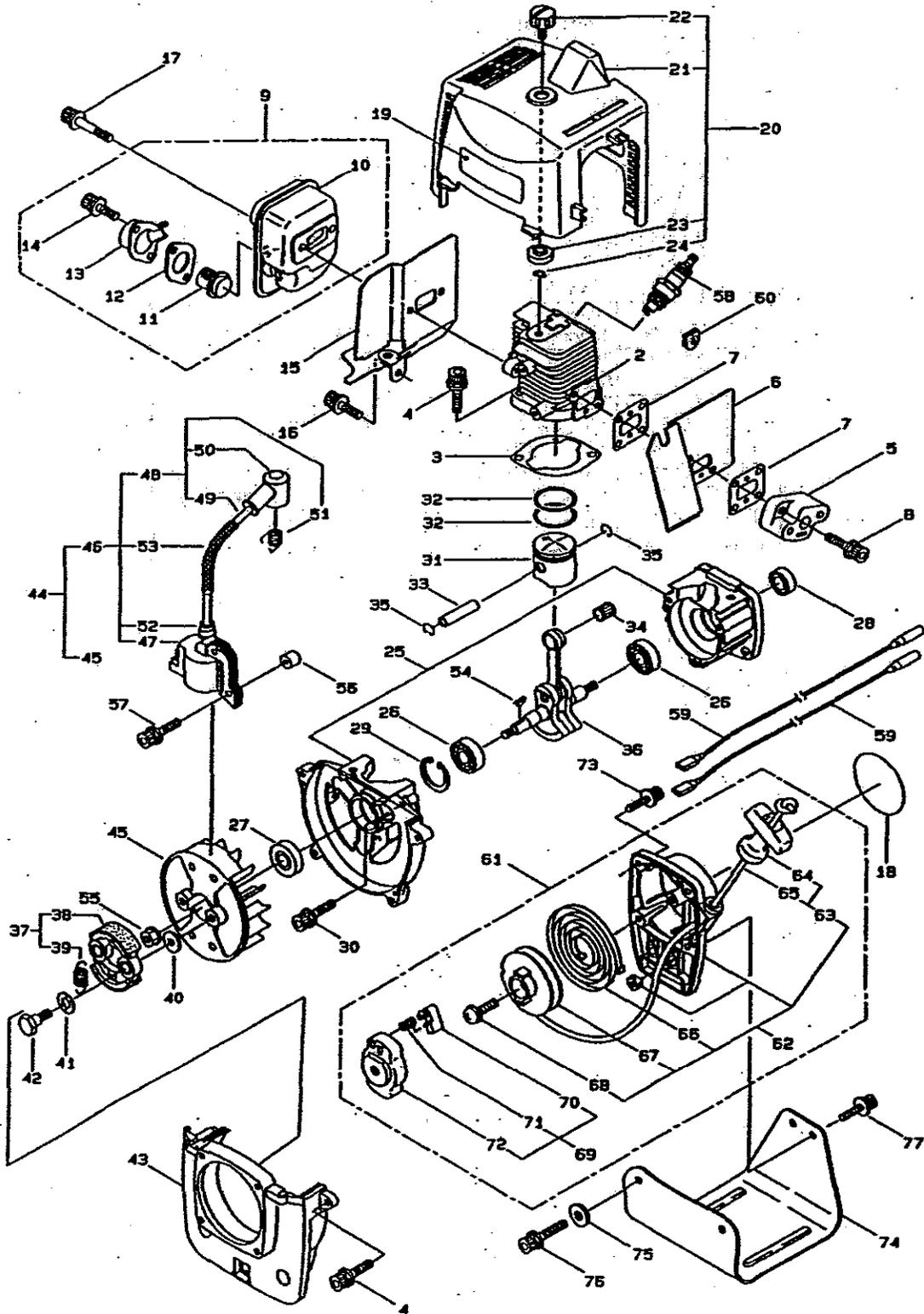
# GEARCASE



# GEARCASE

Ref No.	Part No.	Description	Q'ty	Notes
1	221834	Gearcase Ass'y	1	INCL 2-15,18 All except BC3200H
1	219076	Gearcase Ass'y	1	INCL 2-18 BC3200H Only
2	219077	Gearcase	1	
3	089884	Bolt	1	8X10
4	210554	Bearing	1	
5	210555	Gear	1	
6	215762	Blade Shaft	1	
7	212999	Bearing	1	
8	055185	Snap Ring	1	
9	215544	Pinion Gear	1	
10	210560	Bearing	1	
11	140268	Bearing	1	
12	140269	Snap Ring	1	
13	140270	Snap Ring	1	
14	261246	Cap Screw	1	
15	221467	Boss Adapter	1	
16	140275	Clamping Washer	1	BC3200H Only
17	215547	Stabilizer	1	BC3200H Only
18	215993	Cap Screw,Alignment	1	5X12

# BC2300 ENGINE

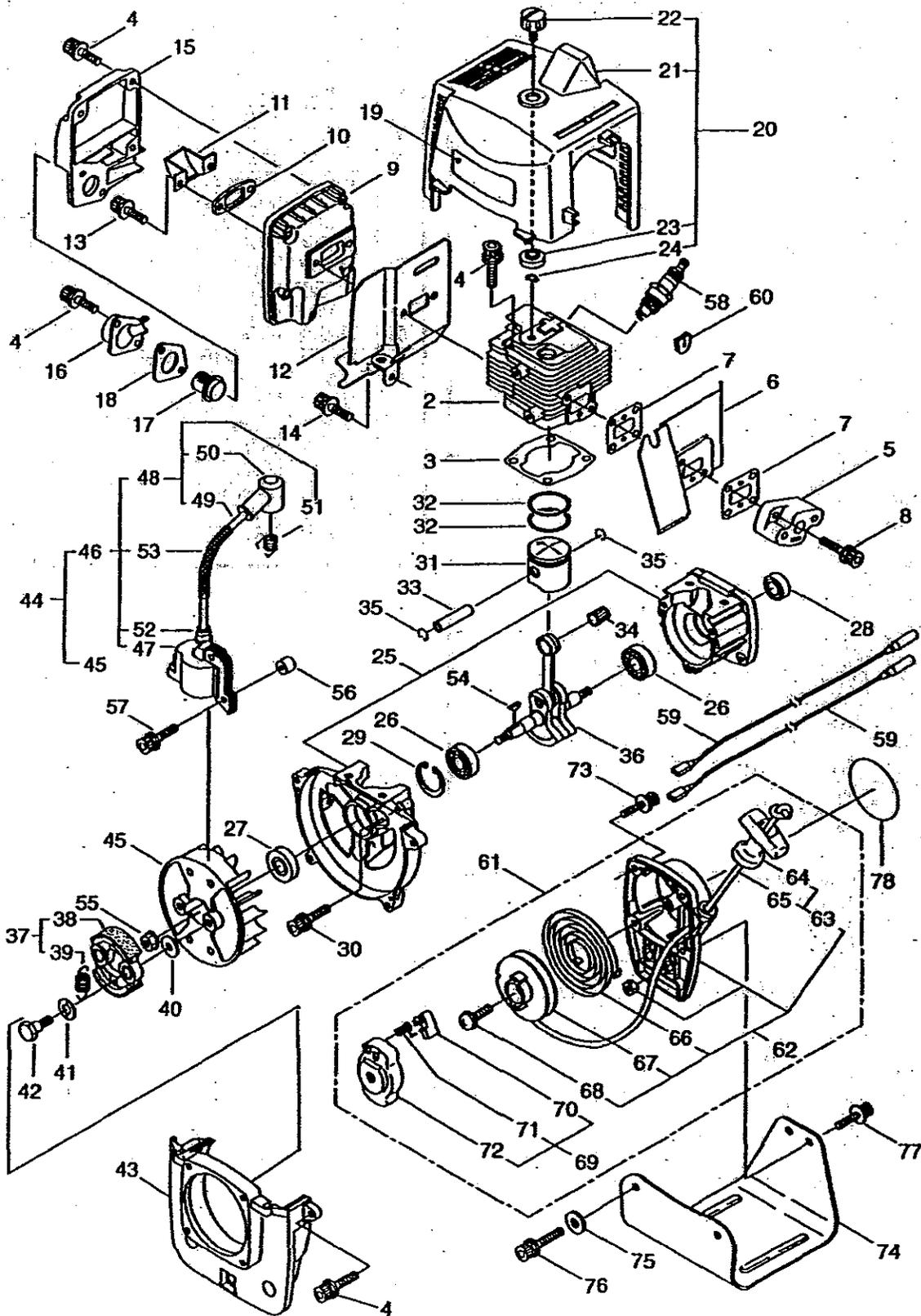


# BC2300 ENGINE

Ref No.	Part No.	Description	Q'ty	Notes
2	266249	Cylinder	1	
3	265655	Gasket	1	
4	261250	Bolt	4	5X20
5	266317	Insulator	1	
6	261000	Heat Shield	1	
7	261171	Gasket	2	
8	265924	Cap Screw	2	5X25
9	266250	Muffler Ass'y	1	INCL 10-14
10	266135	Muffler	1	
11	262443	Spark Protector	1	
12	266143	Gasket	1	
13	266144	Muffler Tail	1	
14	265107	Bolt	2	4X10
15	266593	Gasket	1	
16	261607	Bolt	1	5X16
17	266607	Cap Screw	2	5X45
18	266741	Label	1	
19	262100	Label	1	MARUYAMA
20	266599	Top Cover Ass'y	1	
21	265981	Top Cover	1	
22	261018	Knob	1	
23	261020	Spacer	1	
24	261734	Clip	1	
25	265657	Crankcase	1	
26	261181	Bearing	2	
27	262712	Oil Seal	1	
28	262713	Oil Seal	1	
29	54676	Snap Ring	1	
30	261612	Bolt	3	5X30
31	264719	Piston	1	
32	264891	Piston Ring	2	
33	261036	Piston Pin	1	
34	263957	Bearing Needle	1	
35	261576	Circlip	2	
36	263719	Crankshaft/Rod Ass'y	1	
37	264886	Clutch Kit	1	INCL 38-39
38	264888	Clutch Shoe	2	
39	264889	Spring	2	
40	261189	Washer	2	
41	261777	Wave Washer	2	
42	264505	Clutch Bolt	1	
43	266319	Fan Cover	1	
44	263579	Ignition Coil	1	INCL 45-53
45	263085	Rotor	1	
46	261301	Ignition Coil Ass'y	1	INCL 47-53
47	261302	Coil	1	
48	261744	Spark Plug Wire	1	INCL 49-51
49	261071	Ignition Cable	1	
50	261074	Plug Cap	1	
51	261075	Connector	1	
52	261072	Cap	1	
53	261073	Tube	1	

Ref No.	Part No.	Description	Q'ty	Notes
54	261076	Woodruff Key	1	
55	261077	Nut	1	M6
56	261078	Spacer	2	
57	261256	Bolt	2	4X25
58	261200	Spark Plug	1	
59	261772	Lead	2	
60	261202	Grommet	1	
61	262005	Recoil Starter Ass'y	1	INCL 62-72
62	262011	Recoil Assy	1	INCL 63-68
63	261626	Rope Assy	1	INCL 64-65
64	261628	Starter Grip	1	
65	261627	Starter Rope	1	
66	261622	Spiral Spring	1	
67	261621	Reel	1	
68	262922	Screw	1	
69	263471	Starter Pawl Ass'y	1	INCL 70-72
70	263473	Pawl	1	
71	263474	Return Spring	1	
72	263472	Starter	1	
73	261257	Bolt	4	4X16
74	264657	Stand	1	
75	263743	Washer	2	
76	261999	Bolt	2	5X40
77	261607	Bolt	2	5X16

# BC2600 ENGINE

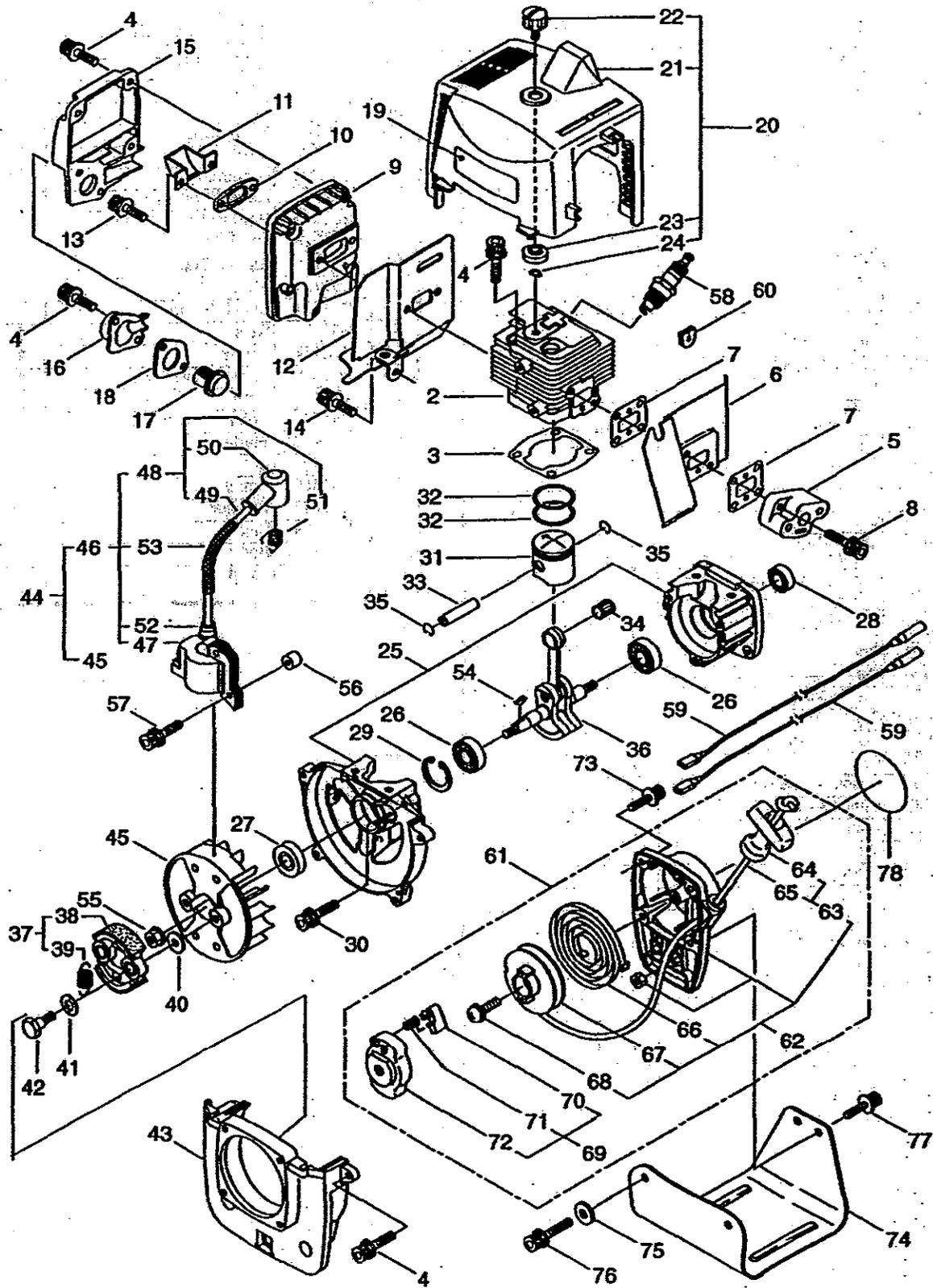


# BC2600 ENGINE

Ref No.	Part No.	Description	Q'ty	Notes
2	261472	Cylinder	1	
3	262200	Gasket	1	
4	261250	Bolt	11	5X20
5	266317	Insulator	1	
6	261476	Heat Shield	1	
7	261171	Gasket	2	
8	265924	Cap Screw	2	5X25
9	262438	Muffler Body	1	
10	261368	Plate	1	
11	261986	Shield	1	
12	261478	Gasket Assy	1	
13	261246	Cap Screw	2	5X25
14	261607	Bolt	1	5X16
15	262440	Muffler Cover	1	
16	262442	Muffler Tail	1	
17	262443	Spark Protector	1	
18	262446	Gasket	1	
19	262100	Label	1	
20	266335	Top Cover Assy	1	INCL 21-24
21	265758	Top Cover	1	
22	261018	Knob	1	
23	261020	Spacer	1	
24	261734	Clip	1	
25	261486	Crank Case	1	
26	261491	Bearing	2	
27	261492	Use Part #262198	1	
28	261386	Oil Seal	1	
29	055185	Snap Ring	1	
30	261612	Bolt	3	5x30
31	261494	Piston	1	
32	261496	Piston Ring	2	
33	261497	Piston Pin	1	
34	261037	Needle Bearing	1	
35	261576	Circlip	2	
36	261499	Crankshaft & Rod	1	
37	264887	Clutch Assy	1	INCL 38-39
38	264888	Clutch Shoe	2	
39	264889	Spring	1	
40	261189	Washer	2	
41	261777	Wave Washer	2	
42	264505	Clutch Bolt	2	
43	266319	Fan Cover	1	
44	261355	Magneto Assy	1	INCL 45-53
45	261356	Rotor	1	
46	261301	Ignition Coil Assy	1	INCL 47-53
47	261302	Coil	1	
48	261744	Spark Plug Wire	1	INCL 49-51
49	261071	Ignition Cable	1	
50	261074	Plug Cap	1	
51	261075	Connector	1	
52	261072	Cap	1	
53	261073	Tube	1	

Ref No.	Part No.	Description	Q'ty	Notes
54	261076	Woodruff Key	1	
55	261417	Washer & Nut	1	
56	261078	Spacer	2	
57	261256	Bolt	2	4X25
58	261200	Spark Plug	1	BPM6Y
59	261772	Lead	1	
60	261202	Grommet	1	
61	262006	Recoil Starter Assy	1	INCL 62-72
62	262039	Rewind Started Assy	1	INCL 63-68
63	261723	Rope Assy	1	INCL 64-65
64	261725	Starter Grip	1	
65	261724	Starter Rope	1	
66	261721	Spiral Spring	1	
67	261720	Reel	1	
68	262922	Screw	1	
69	263475	Starter Pawl Assy	1	INCL 70-72
70	263477	Pawl	1	
71	261728	Return Spring	1	
72	263476	Starter	1	
73	261257	Bolt	4	4X16
74	264658	Stand	1	
75	263743	Washer	2	5X40
76	261999	Bolt	2	5X16
77	261607	Bolt	2	
78	266654	Label	1	

# BC3200 ENGINE

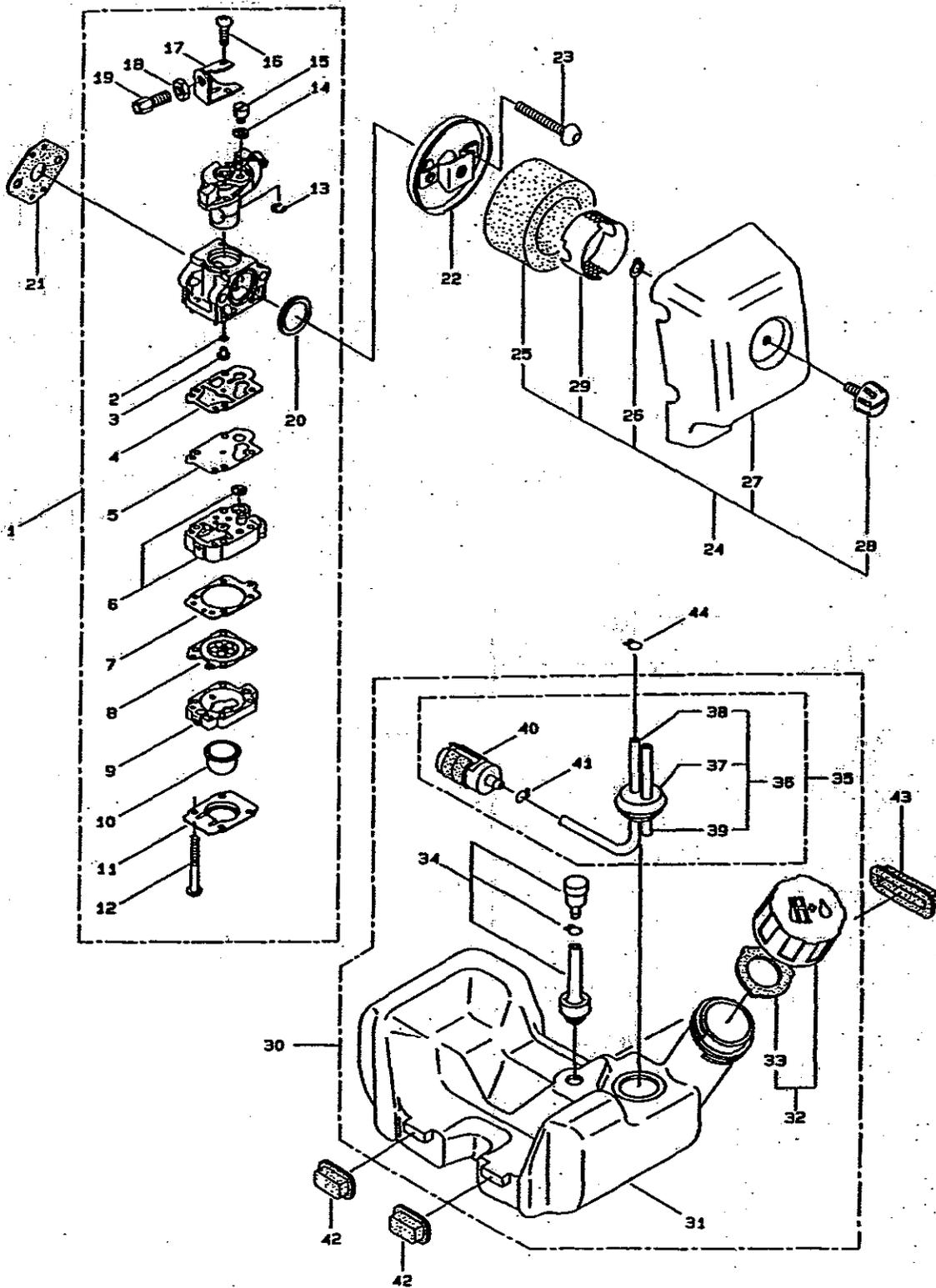


# BC3200 ENGINE

Ref No.	Part No.	Description	Q'ty	Notes
2	261360	Cylinder	1	
3	262201	Gasket	1	
4	261250	Bolt	11	5X20
5	266317	Insulator	1	
6	261364	Heat Shield	1	
7	261171	Gasket	2	
8	265924	Cap Screw	2	5X25
9	262448	Muffler Body	1	
10	261368	Plate	1	
11	261986	Shield	1	
12	261833	Gasket Assy	1	
13	261246	Cap Screw	1	5X25
14	261607	Bolt	1	5X16
15	262450	Muffler Cover	1	
16	262442	Muffler Tail	1	
17	262443	Spark Protector	1	
18	262446	Gasket	1	
19	262100	Label	1	MARUYAMA
20	266341	Top Cover Assy	1	INCL 21-24
21	265759	Top Cover	1	
22	261018	Knob	1	
23	261020	Spacer	1	
24	261734	Clip	1	
25	261379	Crank Case	1	
26	261384	Bearing	2	
27	261385	Oil Seal	1	
28	261386	Oil Seal	1	
29	016732	C-Shaped Snap Ring 3	1	
30	261612	Bolt	3	5X30
31	261388	Piston	1	
32	261390	Piston Ring	2	
33	261555	Piston Pin	1	
34	261392	Needle Bearing	1	
35	261393	Circlip	1	
36	261395	Crank Shaft	1	
37	264887	Clutch Assy	1	INCL 38-39
38	264888	Clutch Shoe	2	
39	264889	Spring	1	
40	261189	Washer	1	
41	261777	Wave Washer	1	
42	264505	Clutch Bolt	1	
43	266319	Fan Cover	1	
44	261355	Magneto Assy	1	INCL 45-53
45	261356	Rotor	1	
46	261301	Ignition Coil Assy	1	INCL 47-53
47	261302	Coil	1	
48	261744	Spark Plug Wire	1	INCL 49-51
49	261071	Ignition Cable	1	
50	261074	Plug Cap	1	
51	261075	Connector	1	
52	261072	Cap	1	
53	261073	Tube	1	

Ref No.	Part No.	Description	Q'ty	Notes
54	261076	Woodruff Key	1	
55	261417	Washer & Nut	1	
56	261078	Spacer	2	
57	261256	Bolt	2	4X25
58	261200	Spark Plug	1	BPM6Y
59	261772	Lead	2	
60	261202	Grommet	1	
61	262006	Recoil Starter Assy	1	INCL 62-72
62	262039	Rewind Started Assy	1	INCL 63-68
63	261723	Rope Assy	1	INCL 64-65
64	261725	Starter Grip	1	
65	261724	Starter Rope	1	
66	261721	Spiral Spring	1	
67	261720	Reel	1	
68	262992	Cover Plate	1	
69	263475	Starter Pawl Assy	1	INCL 70-72
70	263477	Pawl	1	
71	261728	Return Spring	1	
72	263476	Starter	1	
73	261257	Bolt	4	4X16
74	264659	Engine Stand AE320	1	
75	263743	Washer	2	
76	261999	Bolt	2	5X40
77	261607	Bolt	2	5X16
78	266524	Label	1	

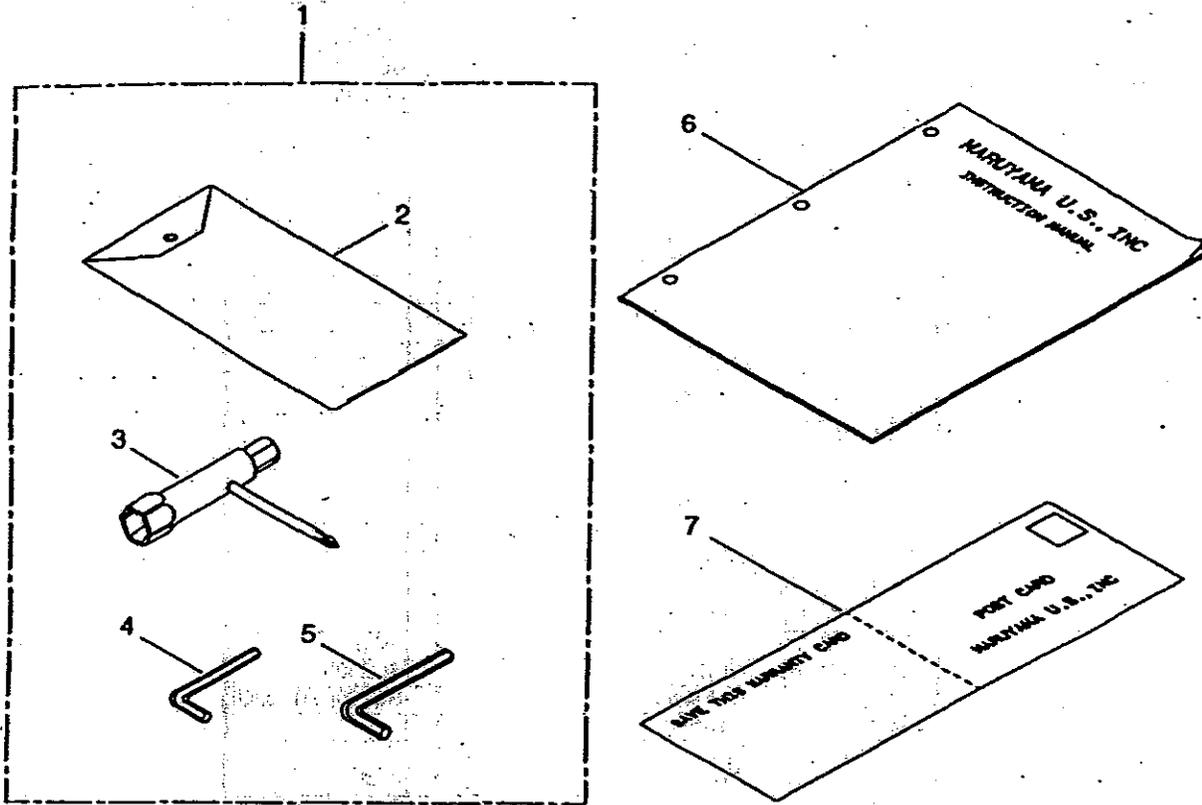
# CARBURETOR & FUEL TANK



# CARBURETOR & FUEL TANK

Ref No.	Part No.	Description	Q'ty	Notes
1	266598	Carburetor Assy	1	BC2300
1	265926	Carburetor Assy	1	BC2600
1	265927	Carburetor Assy	1	BC3200
2	261871	O-Ring	1	
3	266462	Main Jet(#41.5)	1	BC2300
3	262120	Main Jet(#40)	1	BC2600
3	266175	Main Jet(#40.5)	1	BC3200
4	262995	Gasket	1	
5	262994	Diaphragm Fuel Pump	1	
6	263739	Pump Body	1	
7	262993	Gasket	1	
8	261873	Diaphragm Assy	1	
9	262991	Purge Body	1	
10	261874	Primer	1	
11	262992	Cover Plate	1	
12	262996	Screw	4	
13	261876	E-Ring	1	
14	264678	Washer	1	
15	261658	Swivel	1	
16	261875	Screw	2	
17	264677	Bracket	1	
18	261878	Nut	1	
19	263994	Adjuster	1	
20	261657	Packing	1	
21	261864	Gasket	1	
22	261090	Air Filter Plate	1	
23	262720	Bolt	2	5x55
24	266783	Air Filter Ass'y	1	BC2300
24	262447	Air Filter Ass'y	1	BC2600&BC3200
25	261598	Element	1	
26	261734	Clip	1	
27	266785	Cleaner Case	1	BC2300
27	261813	Cleaner Case	1	BC2600&BC3200
28	263128	Knob	1	BC2300
28	261018	Knob	1	BC2600&BC3200
29	261993	Screen	1	
30	266745	Fuel Tank Ass'y	1	BC2300
30	266553	Fuel Tank Ass'y	1	BC2600
30	266522	Fuel Tank Ass'y	1	BC3200
31	264750	Fuel Tank	1	BC2300
31	264751	Fuel Tank	1	BC2600
31	264752	Fuel Tank	1	BC3200
32	264784	Fuel Tank Cap Assy	1	INCL 33
33	261105	Packing	1	
34	261696	Breather Assy	1	
35	262645	Fuel Pipe Assy	1	BC2300
35	263800	Fuel Pick Up Assy	1	BC2600&BC3200
36	262646	Pipe Assy	1	BC2300
36	264031	Fuel Pipe Assy	1	BC2600&BC3200
37	261115	Grommet	1	
38	262649	Fuel Pipe	1	BC2300
38	261690	Fuel Pipe	1	BC2600&BC3200
39	263038	Return Pipe	1	
40	261797	Fuel Filter Assy	1	
41	261117	Clip	1	
42	261118	Pad	2	
43	261119	Pad	1	
44	261117	Clip	1	

# ACCESSORIES



Ref No.	Part No.	Description	Q'ty	Notes
1	215585	Tool Set	1	INCL 2-5
2	054753	Tool Bag	1	
3	210418	Box Wrench/Driver	1	
4	219431	Spanner	1	
5	219432	Spanner	1	
6	221762	Instruction Manual	1	
7	216007	Warranty Registration Card	1	